**F3 Tool sharpening price list 2019**

**Die Cutting cost**

**A station (0-12.70mm) = £6**

**B Station (12.80-30.00mm) = £10**

**C Station (30.10-47.00mm) = £15**

**D Station (47.10-85.60mm) = £20**

**E Station (85.70-110.50mm) = £25**

**Punch Cutting cost**

**A station (0-12.70mm) = £4**

**B Station (12.80-30.00mm) = £8**

**C Station (30.10-47.00mm) = £12**

**D Station (47.10-85.60mm) = £16**

**E Station (85.70-110.50mm) = £20**

All above prices are based on a standard 0.3mm regrind. If a tool required further regrind to bring the edge back to sharp then please use the below detail to establish the correct cost.

Example

A station – amount to be reground 0.9mm = 3 lots of £6

£6 + £6 + £6 = £18

Machine grind time for a standard 0.3mm regrind is around 6 to 10 minutes.

Duane Taylor

Engineering and service manager

**F3 Sheetmetal Ltd**

103 Barkby Road

Leicester

LE4 9LG

Main: 0116 2463210

D: 0116 2463218

F: 0116 2463217

E: Program@f3sheetmetal.com

W: [www.F3sheetmetal.com](http://www.f3sheetmetal.com/)

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